

# Hydro-Flo Food Pump

The [Hydro-Flo Food Pump](#) transfers delicate food product by using water as a transport medium. The water supports and serves as a protective cushion to the product being handled. The Hydro-Flo Food Pump can elevate and convey many products quickly and gently.

To go along with the Hydro-Flo Food Pump, a complete pumping system is available to cool or convey products while reclaiming the water for another cycle.

## Flexible Installation

- Convey horizontally, vertically, or both in the same system
- Replaces belt conveyors for many applications

## Easy Upkeep

- Smooth stainless steel tank for fast and thorough sanitation
- Smooth all stainless steel frame—less upkeep; no repainting

## Compact

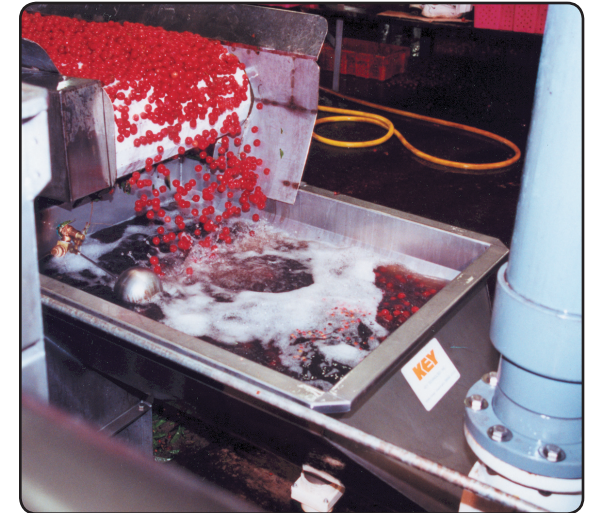
- Less space than elevating, bucket, or screw conveyors

## Trouble-free Pump Unit

- No clogging: single port impeller conveys in cushion of water
- Iron cast pump: heavy wall section castings—better corrosion and abrasion resistance
- Pump also in stainless steel casting or with epoxy coating
- Stress-proof shaft: special steel in replaceable AISI stainless steel sleeve; or solid stainless steel
- Long bearing life: steel bearings in oil-filled frame. Average bearing life is 20,000 hours
- Two volute designs: standard volute 152 mm (6") pump; expanded volute 102 mm, 152 mm, and 203 mm (4", 6", and 8") pumps

## Many Options

- Air-controlled water inlet valve—accurate, constant water flow into the pump
- Variable speed drives, including ac inverter systems, for altering pump speed
- Buoyant-product tanks for gentle handling of floating products (apples, etc.)
- Spray bars to help control foam
- Extended legs for added height
- Variety of motor horsepower



## Multiple Uses

- Transport several hundred feet
- Cushion and transport delicate products
- Elevate product gently, without mechanical damage
- Preheat product before cutting, peeling, etc.
- Hydro-cool product to remove field heat, after blanching, etc.
- Apply additives (dextrose, SAPP, etc.) during transport
- Gently wash during transport

**Key Technology**

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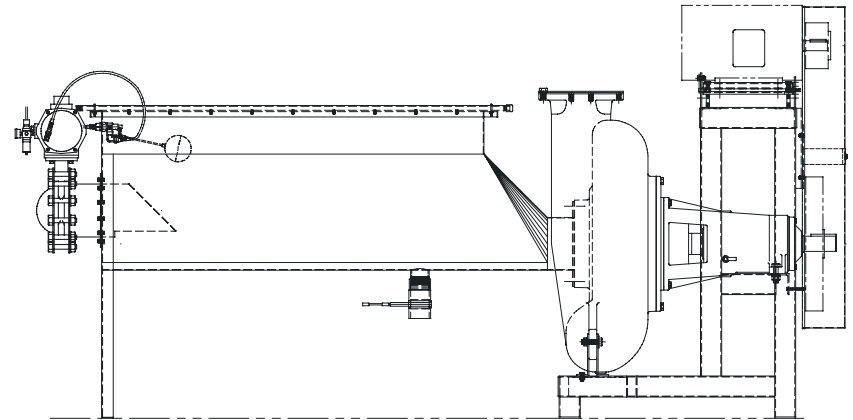
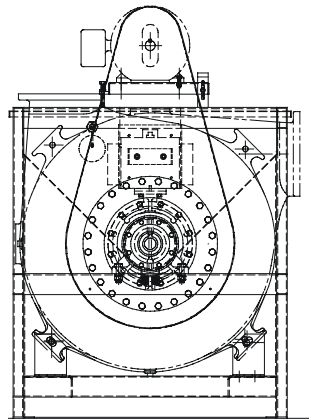
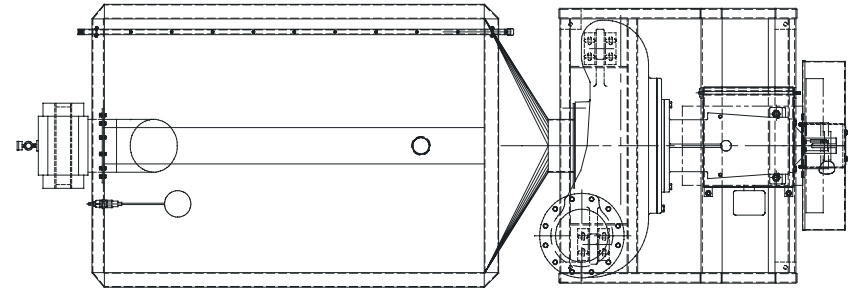
## Capacity

- 1,814 kg/h to 72,575 kg/h (4,000 lb/hr to 160,000 lb/hr)

## Common Product Applications

- Fresh-cut
- Fruit
- Potatoes
- Root crops
- Squash
- Vegetables

*Other applications may be used on this equipment. Call Key to find out about how your product(s) may benefit from this technology or another system.*



## Specifications for Hydro-Flo Food Pumps

Pump Diameter	102 mm (4")	152 mm (6")	203 mm (8")
Overall length	1883 mm (74 1/8")	2559 mm (100 3/4")	2845 mm (112")
Infeed height	781 mm (30 3/4")	1092 mm (43")	1175 mm (46 1/4")
Length of tank opening	610 mm (24")	1067 mm (42")	1219 mm (48")
Depth of tank	457 mm (18")	553 mm (21 3/4")	610 mm (24")
Overall width	711 mm (28")	1016 mm (40")	1200 mm (47 1/4")
Width of tank opening	559 mm (22")	864 mm (34")	1118 mm (44")